



Dart Aerospace Ltd.
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RBWSTI3327
Job Sheet 179640



Part No: RBWSTI3327

Job Qty: 1 ea

Part Name: Tool, Special Wrenches



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/9/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBWSTI3327 Rev. 1 IPP Rev. A 18.05.16 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		7/9/18	0.00	0.00	Start Up Small Fab-4		MU
110	Small Fab	5 pcs		7/9/18	0.00	0.50	Small Fab-4		MU DAS 38
120	QC	5 pcs		7/9/18	0.00	0.00	QC4		38
130	Packaging	5 pcs		7/9/18	0.00	0.00	Packaging3-1		518-0628
140	QC21-FG	5 Ea		7/9/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 110 - Pick and pack case.
Descriptions:

JUN 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
10137 157	Small Pistol Case, Plastic	5 Ea (1 ea)	90-Start up Operation	3076621
FDS241 155	Socket	5 Ea (1 ea)	90-Start up Operation	3074741
RBWSTI3327-1	Wrench	5 Ea (1 ea)	90-Start up Operation	307243
TMDS14 155	Socket	5 Ea (1 ea)	90-Start up Operation	3075743
TMDS16 155	Socket	5 Ea (1 ea)	90-Start up Operation	3074743

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	10137	5	10	0
	FDS241	5	7	0
	RBWSTI3327-1	5	6	0
	TMDS14	5	7	0
	TMDS16	5	7	0

Part Specifications

Specifications could not be found.

Plex 6/20/18 1:26 PM dart.logan.david



Container No: S085246



Part: RBWST13327

Job No: 179640

Serial No/Batch: S085246

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Date: 06/28/18

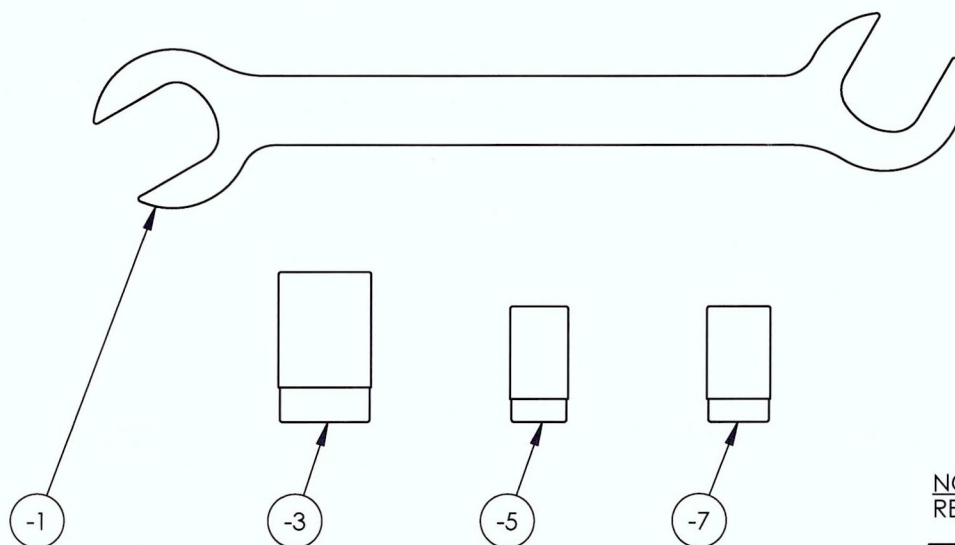
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	5/26/2017	RJC	JAG

SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. **179640**

20180620

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NOTE:
REFERENCE AGUSTA T/N STI3327.

DART AEROSPACE	
TITLE TOOL KIT, SPECIAL WRENCHES	
DWG NO. RBWSTI3327	REV 1
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/
DRAWN BY: RJC 05/09/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 05/09/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 05/10/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 05/24/2017	USED ON MODEL
APPROVED: JAG 06/01/2017	AW139
SCALE 1:2	DATE 5/9/2017
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	WRENCH	STEEL	7/8 30° X 60° ANGLE HEAD OPEN END WRENCH (SNAP-ON #VS28B) MOD.	2
		B/O	-3	1	SOCKET	STEEL	3/8 DR. X 12PT. 3/4 (SNAP ON #FDS241)	1
		B/O	-5	1	SOCKET	STEEL	1/4 DR. X 12pt 7/16 (SNAP ON #TMDS14)	1
		B/O	-7	1	SOCKET	STEEL	1/4 DR. X 12pt. 1/2 (SNAP ON #TMDS16)	1
		B/O	-9	1	PISTOL CASE	PLASTIC	RSR GROUP #10137	N/S